



**Technical Data Sheet** 

# **UNINHIBITED IEC 296 CLASS I TRANSFORMER OIL**

## Performance Standards:

As per IEC 296 Class I - Uninhibited

# **Product Specifications:**

| CHARACTERISTICS  | TEST METHOD   | SPECIFICATION                  | TEST RESULTS                   |
|--|---|--------------------------------|--------------------------------|
| APPEARANCE   | to be examined in<br>transmitted light under a<br>thickness of 10 cm at<br>ambient temperature. | CLEAR OIL                      | CLEAR OIL                      |
| DENSITY @20°CKG/dm3  | ISO 3675  | TBR                            | TBR                            |
| KINEMATIC VISCOSITY<br>@40°C mm2/sec<br>@20°C mm2/sec<br>@-30°C mm2/sec                    | ISO 3104  | 11 MAX<br>25 MAX<br>1800 MAX   | 7.68<br>18.45<br>965.28        |
| POUR POINT°C   | ISO 3016  | -45 MAX                        | -47°C                          |
| INTER FACIAL TENSION @25°C N/m   | ISO 6275  | 0.04 MIN                       | 0.048                          |
| FLASH POINT, PMCC , °C   | ISO 2719  | 130 MIN                        | 148 °C                         |
| NEUTRALIZATION VALUEmg KOH/gm  | 7.7 of IEC 296  | 0.03 MAX                       | 0.0002                         |
| WATER CONTENT (PPM)<br>DRUM<br>IN BULK   | IEC 733   | 30 MAX<br>40 MAX               | 16.0<br>                       |
| B.D.V (KV)<br>AS DELLIVERED<br>AFTER TREATMENT   | IEC 156   | 30 MIN<br>50 MIN               | 72.0                           |
| DIELECTRIC DISSIPATION FACTOR (TAN DELTA) @90°C &40°C TO 60 HZ                             | IEC-247   | 0.005                          | 0.0005                         |
| CORROSIVE Sulphur  |   |                                |                                |
| a)COPPER STRIP, 140°C,19 HRS<br>b)COPPER STRIP,150°C,48 HRS                                | ISO 5662<br>ASTM D 1275 B   | NON COROSSIVE<br>NON COROSSIVE | NON COROSSIVE<br>NON COROSSIVE |
| OXIDATION STABILITY @100°C, 164 HRS<br>A) NEUTRALIZATION VALUE mg<br>KOH/gm<br>B) Sludge % | IEC-74  | 0.4 MAX<br>0.4 MAX             | 0.0065                         |
| ANTI OXIDANT ADDITIVES%  | IEC 666   | ABSENT                         | ABSENT                         |

DISCLAIMER: The test data provided above is not a specification but is indicative and may vary within permissible production tolerances. Lubrex reserves the right to modify this test data. Updated information will supersede previous versions, so please refer to the latest version of this Technical Data Sheet (TDS).

#### HEALTH & SAFETY, ENVIRONMENT:

Prolonged and repeated contact with oil may cause skin disorders. Avoid contact. Wash immediately with soap and water. Do not discharge used oil in to drains or the environment. Dispose to an authorized used oil collection point. For further Information on Safety Guidelines please refer to MSDS available on our website www. lubrex.net

#### HEALTH & SAFETY:

This product is not likely to present any significant health or safety hazards when properly used in the recommended application and good standards of personal hygiene are maintained. Reference is made to the Safety Data Sheet (SDS) which is available on request via your local sales office or via the internet www.lubrex.net

#### PROTECT THE ENVIRONMENT:

Take used oil to an authorized collection point. Comply with local regulation. Do not discharge into drains, soil or water.

## STORAGE:

We recommend to store all packages under cover. In case outside storage is unavoidable, drums should be laid horizontally to avoid the possible ingress of water and damage to drum markings. Products should never be stored above 60°C, exposed to hot sun or freezing conditions.

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